

METAL MAN[®]

Multi-Process 141



DESCRIPTION

The Metal Man Inverter Powered Multi-Process 141 is a portable DC inverter wire feed welder capable of welding with solid wire (with shielding gas) or with flux core wire. It comes ready to accept part number EZFSG2 optional Spool Gun for welding aluminum. This machine also has smooth DC stick capabilities and the ability to perform scratch start DC TIG welding on steel and stainless steel materials with ACTT1, the optional TIG Torch. This unit is capable of MIG welding 3/16" steel in a single pass. It uses leading edge Inverter Technology to provide high quality welds that are crisp, clean, and consistent with plenty of power that will impress the most experienced of welders. Stick weld with electrodes up to 3/32" with this exceptionally smooth DC stick welding output. This unit is an exceptional multi-process machine. Typical applications for include home/hobbyist, construction, auto repair, farm and ranch and light industrial applications.


Order Part Number: MP141

SPECIFICATIONS

Item	Description
Power Supply	120V, 20A, 60 Hz, Single-Phase
No-Load Voltage	68 Volts DC
Output Range	MIG: 30-90 Amp DC, (140 Peak) STICK/TIG: 30 to 70A DC
Duty Cycle	30% @ 90A
Suggested Wire	Steel, Stainless, Aluminum
Wire Diameters	.020, .030 & .035 wires
Suggested Electrodes	E6013, E7014, E7018, Stainless Steel
Electrode Sizes	1/16" to 3/32"
Dimensions	19-1/2" x 9-1/2" x 14-1/2"
Weight	24-1/4 lbs.
Shipping	25" x 13" x 17" 40 lbs.
UPC	857448005674

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